

Date: Monday, 06/10/2008 10:48:02 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: CABIN FLOOR PROTECTOR		
Job Number	: 42453			Part Number	: D37881		
Estimate Number	: 13552			Drawing Number	: D3788 REVA		
P.O. Number	:			Project Number	: N/A		
This Issue	06/10/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	11	Type	SMALL /MED FAB	Due Date	31/10/2008	Qty:	1
Previous Run	:			Um:	Each		
Written By	:						
Checked & Approved By	: JUL 08.10.06						
Comment	: Est Rev :A 08-08-20 New Issue DD verified by:EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MLEXS125F6002904	GE PLASTICS LEXAN SHEET
Comment: Qty.: 22.1708 sf(s)/Unit Total : 22.1708 sf(s) lexan sheet Batch: 109455 HB 8-10-16		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3788 Dwg Rev: 1 Prog Rev: 1 HB 8-10-16		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE HB 8-10-16		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK S 08/10/16 (4)		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary. 540 08/10/16 (3)		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 06/10/2008 10:48:03 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 42453

Part Number: D37881

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP
		<i>Sasikala (8)</i>
7.0	PACKAGING 1	PACKAGING RESOURCE #1
		<i>AS 08/10/10 (X)</i>
8.0	QC21	FINAL INSPECTION/W/O RELEASE
		<i>08/10/17 (X)</i>

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-10-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8

7

6

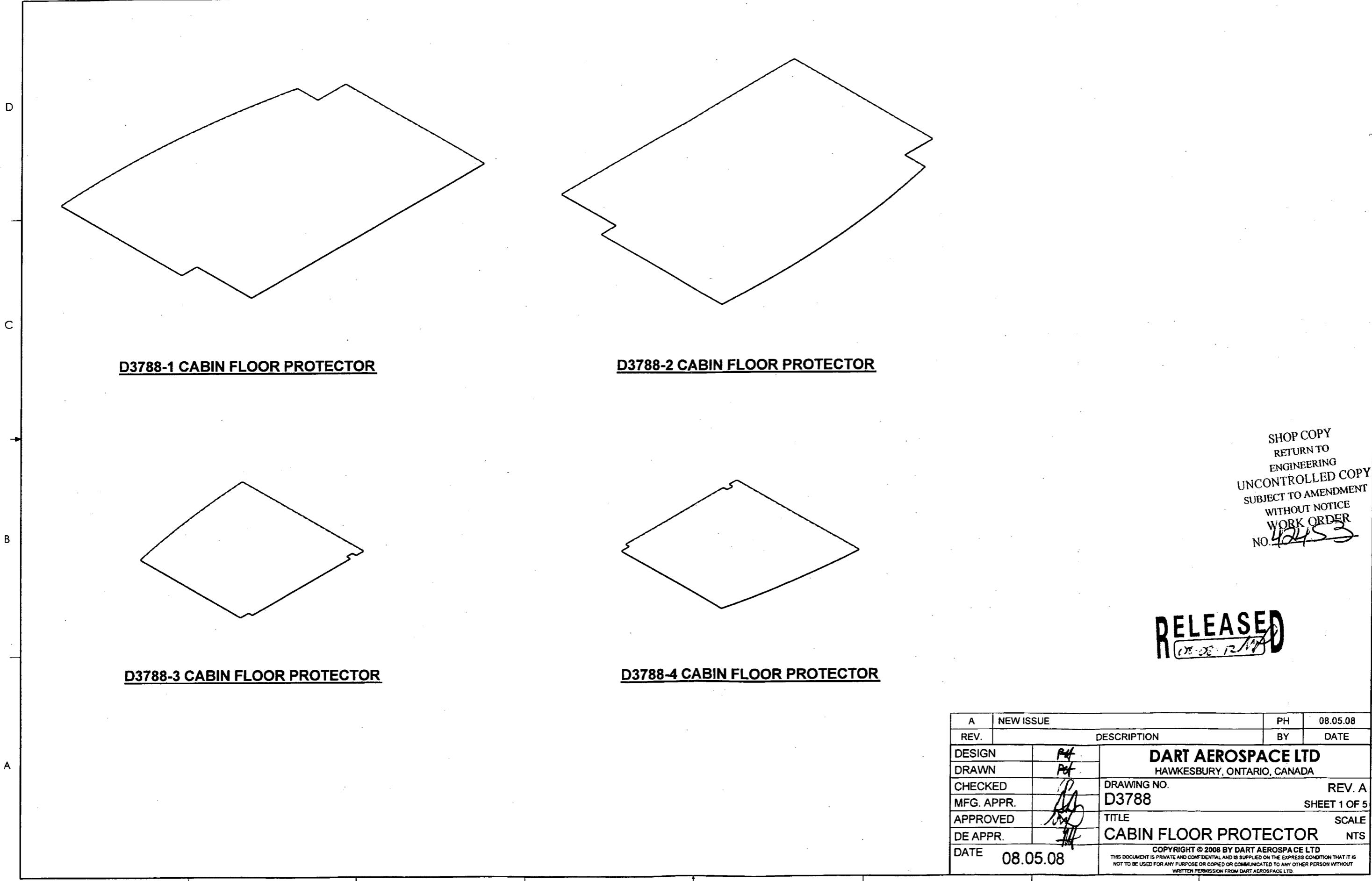
5

4

3

2

1



8

7

6

5

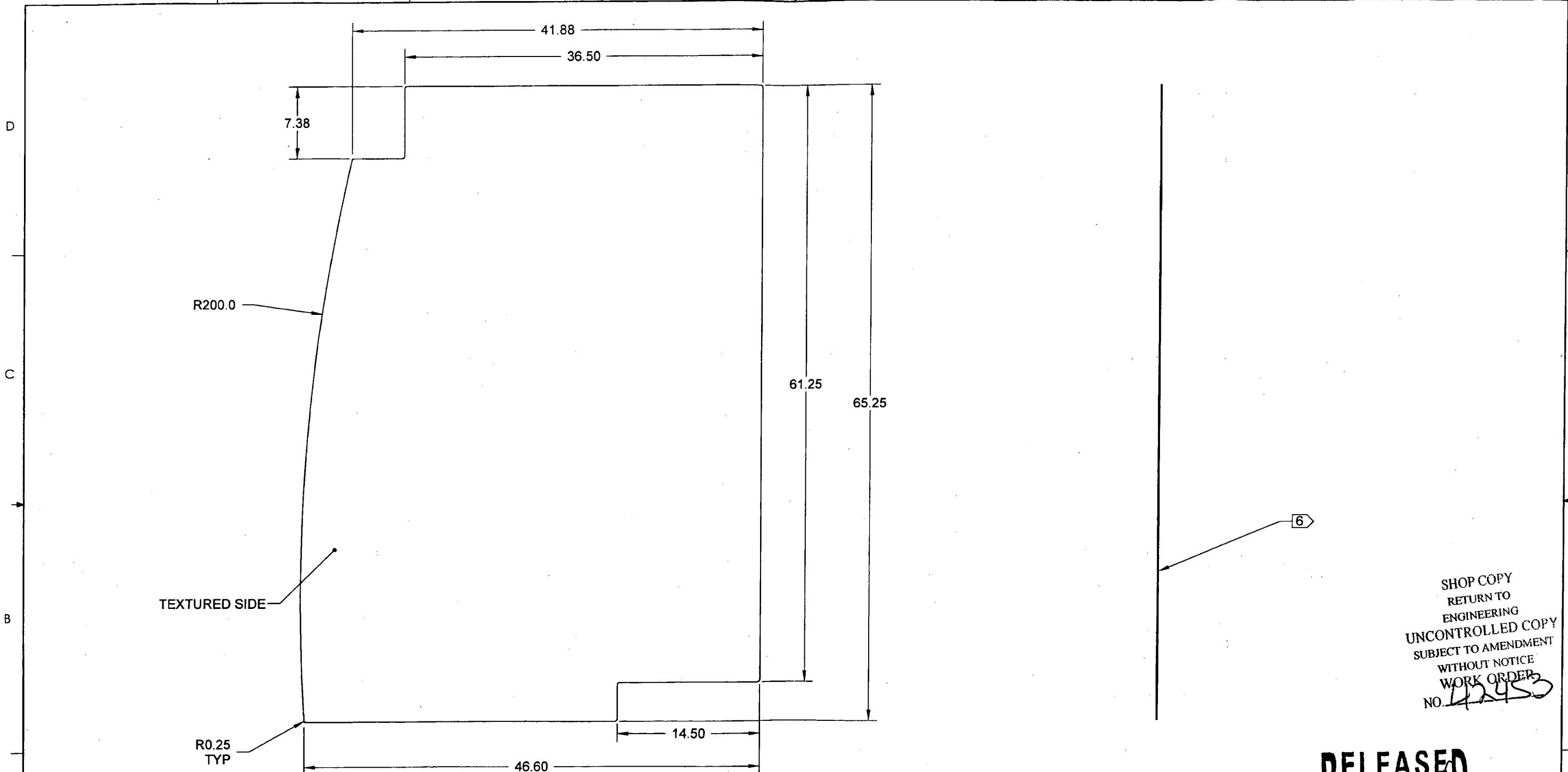
4

3

2

1

8 7 6 5 4 3 2 1



D3788-1 CABIN FLOOR PROTECTOR

A NOTES:

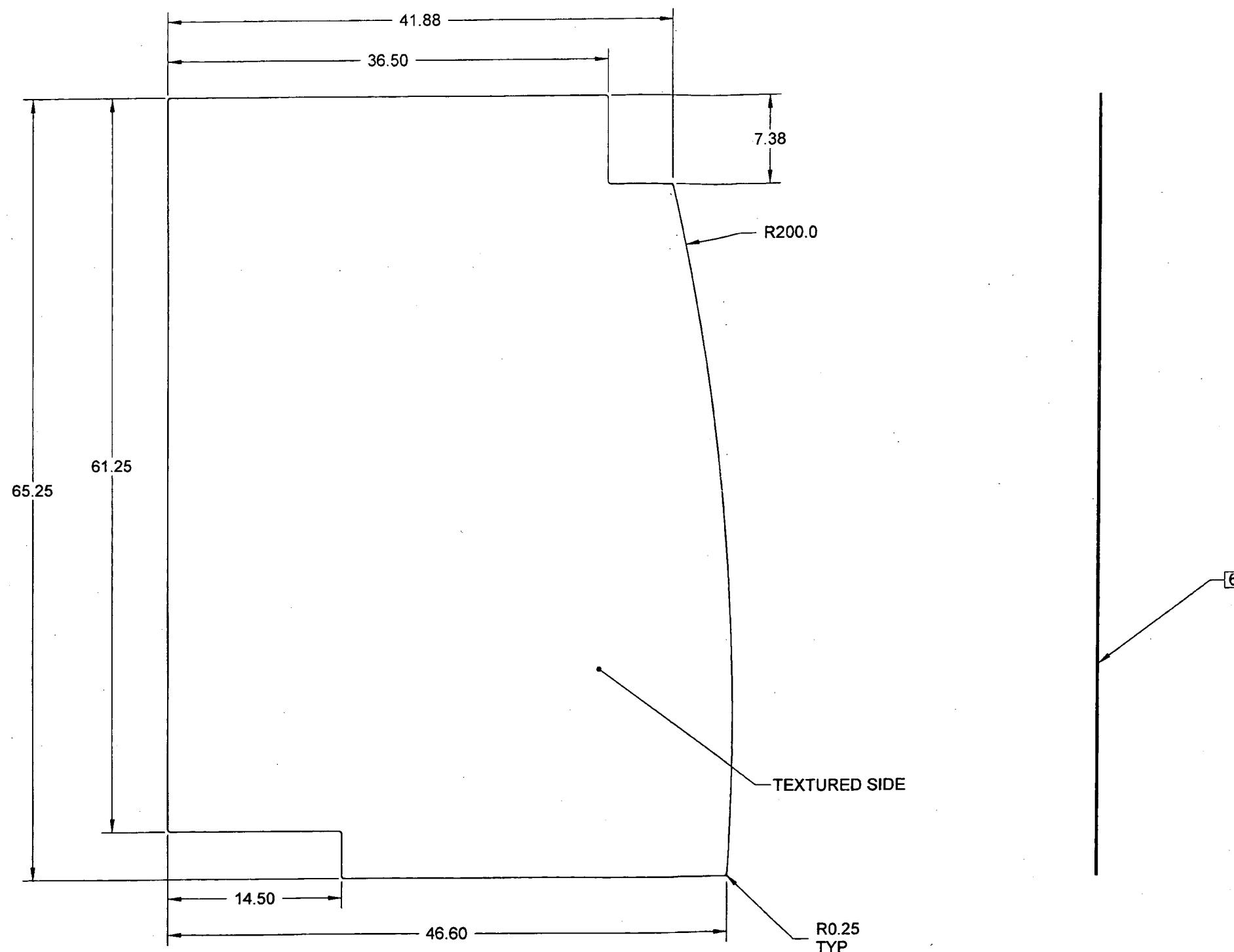
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK
(REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3788-1" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
- 7) WEIGHT: 15.02 lbs

DESIGN	R4	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AG	
CHECKED	IP	DRAWING NO.
MFG. APPR.	IP	REV. A
APPROVED	IP	D3788
DE APPR.	IP	SHEET 2 OF 5
DATE	08.05.08	TITLE
		SCALE
		NTS
		CABIN FLOOR PROTECTOR
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WITHOUT NOTICE
WORK ORDER
NO. 142453

RELEASED
08.05.12/14

8 7 6 5 4 3 2 1



D3788-2 CABIN FLOOR PROTECTOR

A NOTES:

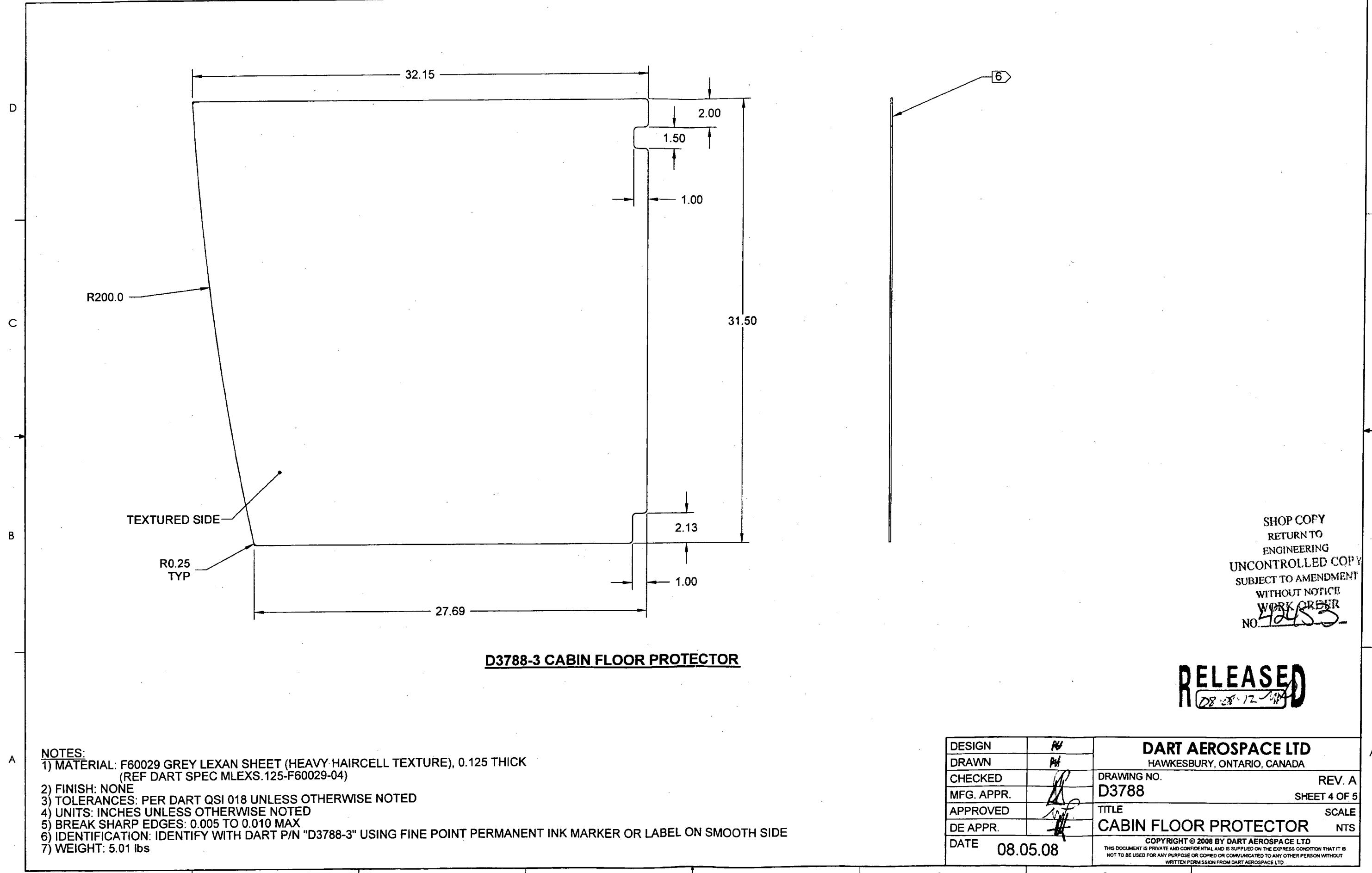
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3788-2" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
- 7) WEIGHT: 15.02 lbs

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WORK ORDER
NO. 42450

RELEASED
08-05-12

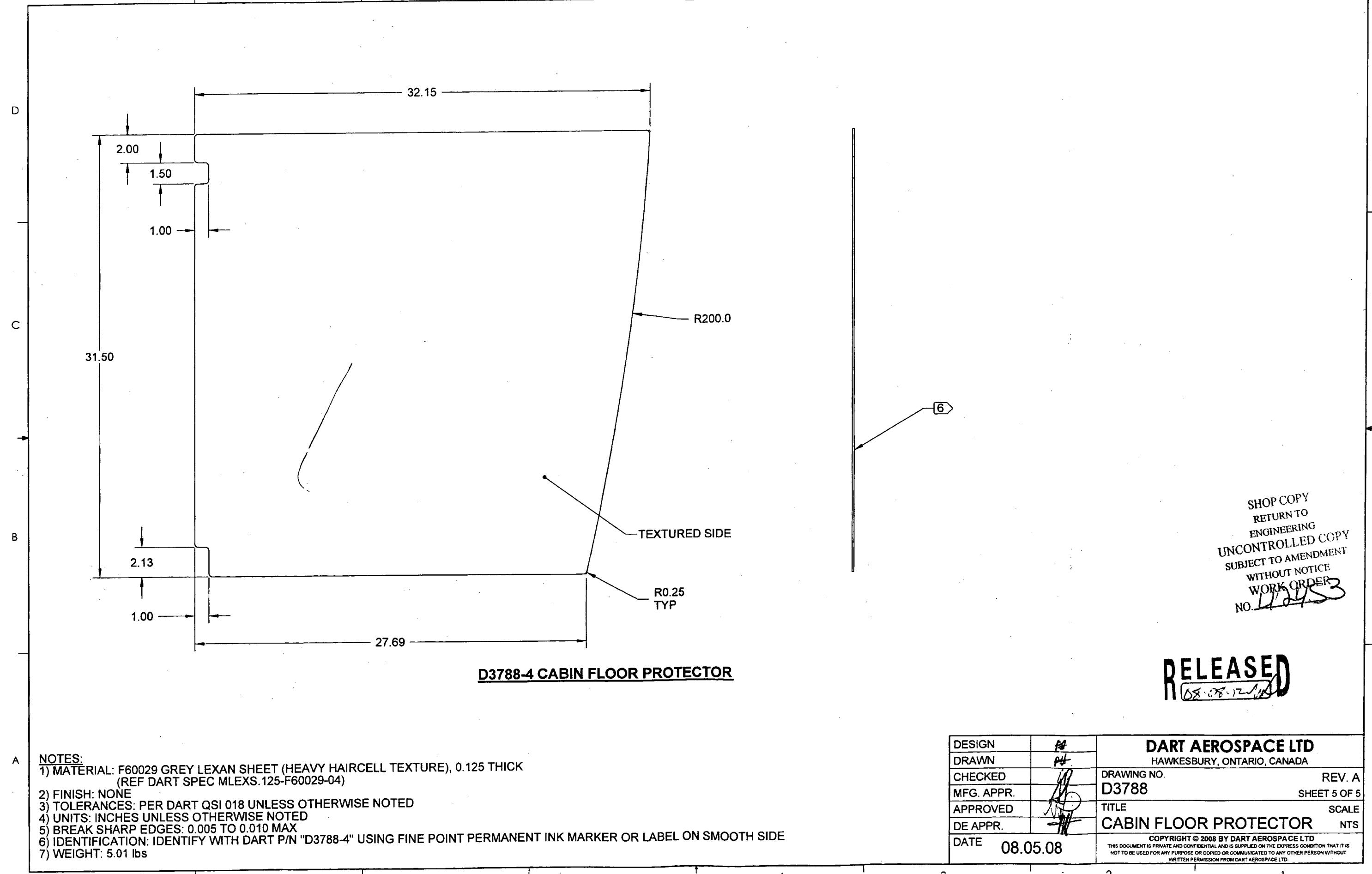
DESIGN	P4	DART AEROSPACE LTD			
DRAWN	P4	HAWKESBURY, ONTARIO, CANADA			
CHECKED	P4	DRAWING NO.			
MFG. APPR.	A	D3788	REV. A		
APPROVED	W	SHEET 3 OF 5			
DE APPR.	W	TITLE			
DATE	08.05.08	SCALE			
		CABIN FLOOR PROTECTOR			
		NTS			
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8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

DART AEROSPACE LTD	Work Order:	47453
Description: CABIN floor PROTECTUR	Part Number:	D3788-1
Inspection Dwg: D3788-1, Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by: HB	Audited by: S	Prototype Approval: n
Date: 8-10-16	Date: 08/10/16	Date: 14

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	